


Welding Certificate

GSIHal-EN1090-2.00481.2015.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	ZAGREB-MONTAZA d.o.o. Roberta Frangesa Mihanovica 9 10000 Zagreb CROATIA
Technical specification	EN 1090-2:2018
Execution class(es)	EXC4 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 135, 136, 138, 141, 783
Material Group	1.1, 1.2, 1.3, 1.4, 2.1, 3.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 7 according to CEN ISO/TR 15608, EN 1090-2 (2018) para. 5.1 and EN 10088-1 8 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ivica Kacan, EWE born on: 15.09.1964
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	14.01.2021
Period of validity	09.02.2024
Remarks	see reverse

Place and date of issue Dresden, 02.11.2020
Prescher


Zschech
Head of test body



Certificate number: GSIHal-EN1090-2.00481.2015.005

deputy:	Denis Barkovic, IWE	born on: 23.08.1989
	Zoran Benic, EWE	born on: 09.12.1972
	Domagoj Bozic, IWE	born on: 17.07.1988
	Miroslav Novacac, IWT	born on: 25.04.1974

Remarks:

A CE-marking of components or kits within the scope of VO (EU) no. 305/2011 may only be effected by the manufacturer on the certificate mentioned on the factory production control. The requirements for production tests must be observed acc. to DIN EN 1090-2 / DIN EN ISO 14555. The following persons have been appointed executives in support of the responsible welding supervisor:

Mr Hrgic Stanislav (IWE); Mr Drazen Kovacevic (IWT)
Mr Nebojsa Jelovcic (IWT); Mr Dragan Susnja (IWT)
Mr Begic Marco (IWS); Mr Lovrenovic Zoran (IWS)
Mr Taragdzic Dario (IWS); Mr Krzysztof Wicenziak (IWE);
Mr Tuckoric Ivica (IWS).

For the examination of in-house welder / operator on the basis of DIN EN ISO 9606-1 (-2) / DIN EN ISO 14732 by Mr Ivica Kacan within the scope of this welding certificate, the company has established a procedure to supervise the welding of test pieces, to verify the audit and issue the audit certificate.

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File